	<p align="center">SUSPENSION MODIFICATION SERVICE BULLETIN</p>	<p align="center">UP 105 REV 3 2014-10-06</p>
		<p align="center">Page 1 of 1</p>

AMBULANCE TYPE: MX151D (63100 - 63149)

ISSUE

This bulletin is to inform owners of Demers Ambulances that a modification of the left (Driver side) suspension is required.

ACTION

Modification of the driver side suspension is required during the next regular service scheduled. Please perform the modification as per the attach documentation.

SERVICE PROCEDURE

Modification time: 1.5 hour / per vehicle.

Qty.	Description	Demers Part #
1	Suspension kit	K026200

Please note:

With our new paperless warranty system no form is required to be filled out as these recalls are pre-approved for the time allotted, please fax your invoice to Demers Customer Assistance Centre service department at: 1-306-373-4144.

*Please be sure to indicate the service bulletin number on the invoice.

Should you require additional time or have questions please call our Demers Customer Service Centre toll free at **1-855-373-9789**.

1

E807243 X 2
U BOLT 5/8 X 28 INTUB5828

E807242 X 1
LEAF ,477 X 13,50" X 2 1/2

E003289 X 1
BOLT
CENTRAL
REG. HEAD
INTCB7680

E003291 X 1
HEX NUT
7/16 UNF
INTUNC716

E007115 X 4
WASHER U BOLT 5/8 INTUBW58

E003290 X 4
NUT UPPER INTDN58

2

DRIVER SIDE.



Remove left rear leaf spring as per workshop manual.

3



Lay springs on flat surface & install (2) C clamps.

THE INFORMATION, TECHNICAL DATA AND STANDARDS DESCRIBED HEREIN ARE THE EXCLUSIVE PROPERTY OF DEMERS AMBULANCES AND/OR CONTAIN PROPRIETARY RIGHTS OF OTHERS AND ARE NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN AGREEMENT OF DEMERS AMBULANCES.



TITLE :

SUSPENSION MODIFICATION (BC)

DATE : 2014-10-01

DRAW. : Y. DUBÉ

DRAWING : # 00904

REV : 2
PAGE : 1/2

ASS : K026200



Remove spring center bolt (through bolt) with clamps installed (note: may require vice grips on bottom to hold through bolt while removing upper 15mm nut on through bolt).



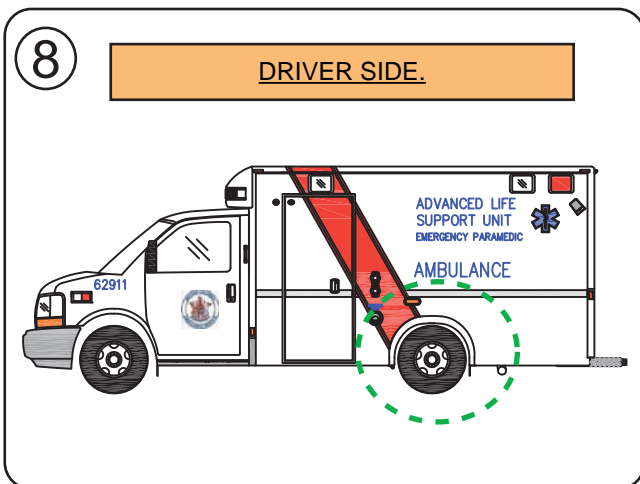
Add new lower spring to leaf pack.



Enlarge hole on top plate to allow for clearance of nut.
Enlarge to 3/4" using bit.



Install new center bolt into spring pack.
Tighten nut properly and cut excess of bolt with die grinder.



Reinstall spring pack in vehicle with new u-bolts, top plate and nuts as per workshop manual.

NOTE

THE INFORMATION, TECHNICAL DATA AND STANDARDS DESCRIBED HEREIN ARE THE EXCLUSIVE PROPERTY OF DEMERS AMBULANCES AND/OR CONTAIN PROPRIETARY RIGHTS OF OTHERS AND ARE NOT TO BE USED OR DISCLOSED TO OTHERS WITHOUT THE WRITTEN AGREEMENT OF DEMERS AMBULANCES.



TITLE :

SUSPENSION MODIFICATION (BC)

DATE : 2014-10-01

DRAW. : Y. DUBÉ

DRAWING : # 00904

REV : 2

ASS : K026200

PAGE : 2/2



Warranty claim form

F-5.03

Rev. : 1

1	Vehicle serial number (V.I.N) (Number on dash, driver's side)				
2	Fleet unit number		3	Demers stock number	
4	Date in service (YY/MM/DD)		5	Milles / Miles	
6	Date of failure (YY/MM/DD)		7	Date of warranty claim	
8	Description of the issue				
9	Cause(s) of the issue				
10	Corrective(s) action(s)				
11	Estimated repair time				
12	Claim requested by		13	Invoice N°	
14	Billing address		15	Shipping address	
Phone:			Phone:		
Part N°	QTY	DESCRIPTION			
DEMERS RESERVED SECTION					
1. Warranty claim authorization no. :			<input type="text"/>		
2. Time allowed for repairs :			<input type="text"/>		
3. Warranty claim authorization date :			<input type="text"/>		

Demers, Ambulances Manufacturer Inc. (West)

303 Jessop Avenue Saskatoon, SK, S7N 1Y5 Tel.: 306-373-4464 Fax: 306-373-4144

www.demers-ambulances.com

or Head Office: 28 Richelieu, Beloeil, QC, J3G 4N5 Tel.: 450-467-4683 Fax: 450-467-6526