

	MODULAR BODY STRUCTURE MODIFICATION SERVICE BULLETIN	UP 094 REV 2 2012-07-03
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AMBULANCE TYPE: MX151D 2009 – 2010 – 2011 (62800 to 62899) and (62911 to 62980)

ISSUE

This bulletin is to inform owners of Demers Ambulances that a modification of the modular body structure is required. The rear leaf springs clip may contact the ambulance body structure.

ACTION

Modification and reinforcement of the ambulance body structure is required at the next scheduled 'A' service safety inspection.

Please perform the following instruction using the supplied parts.

SERVICE PROCEDURE

Installation time: 2 hour / per vehicle.

Qty.	Description	Demers Part #
1	Modification kit	K022382

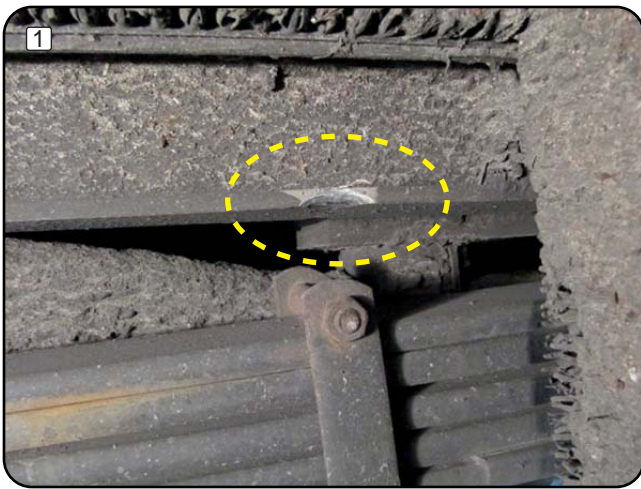
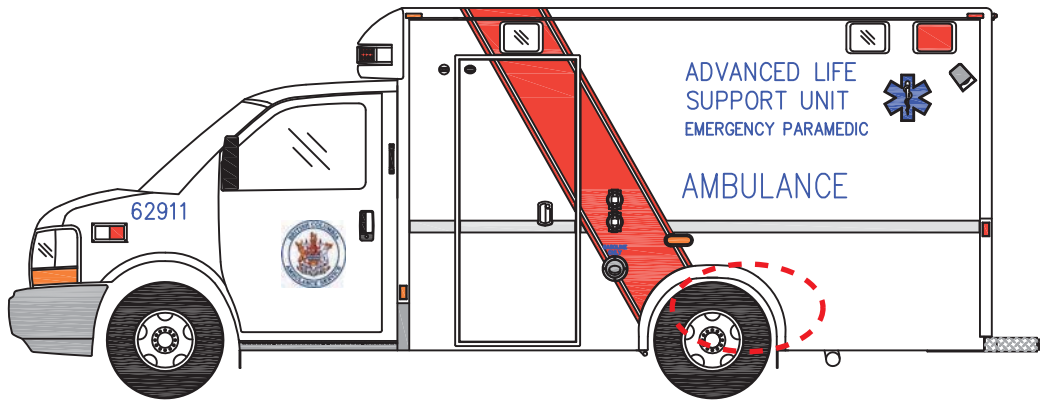
Please note:

With our new paperless warranty system no form is required to be filled out as these recalls are pre-approved for the time allotted, please fax your invoice to Demers Customer Assistance Centre service department at: 1-306-373-4144.

*Please be sure to indicate the service bulletin number on the invoice.

Should you require additional time or have questions please call our Demers Customer Service Centre toll free at **1-877-373-9789**.

DRIVER SIDE.



Locate the area damaged by the spring clip.



Drill 1" the web of the channel, as close as possible to the bottom flange.



Using a reciprocating saw or equivalent tool, cut the flange flaring the bottom.



Using a reciprocating saw or equivalent tool, cut the flange flaring the bottom.

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TITLE :

REAR SPRING UPGRADE MODIFICATION

DATE : 2012-07-04

DRAW. :

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ASS :

Y. DUBÉ

00804

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Place reinforcement provided with flange down, flush with the top of the opening, as shown.

Mark the holes and drill 3/8"



Install reinforcement using bolts and lock washers supplied.

Using a die grinder, grind the front of the flange so that no part of the spring clip can interfere with the flange.



Apply undercoating to cover all bare aluminium.



**FOR UNIT NUMBERS 62900 AND ABOVE,
REPEAT THE SAME METHOD FOR THE
PASSENGER SIDE.**



**FOR UNIT NUMBERS 62800 TO 62899,
FOLLOW THE INSTRUCTIONS ON PAGE 3.**

NOTE :

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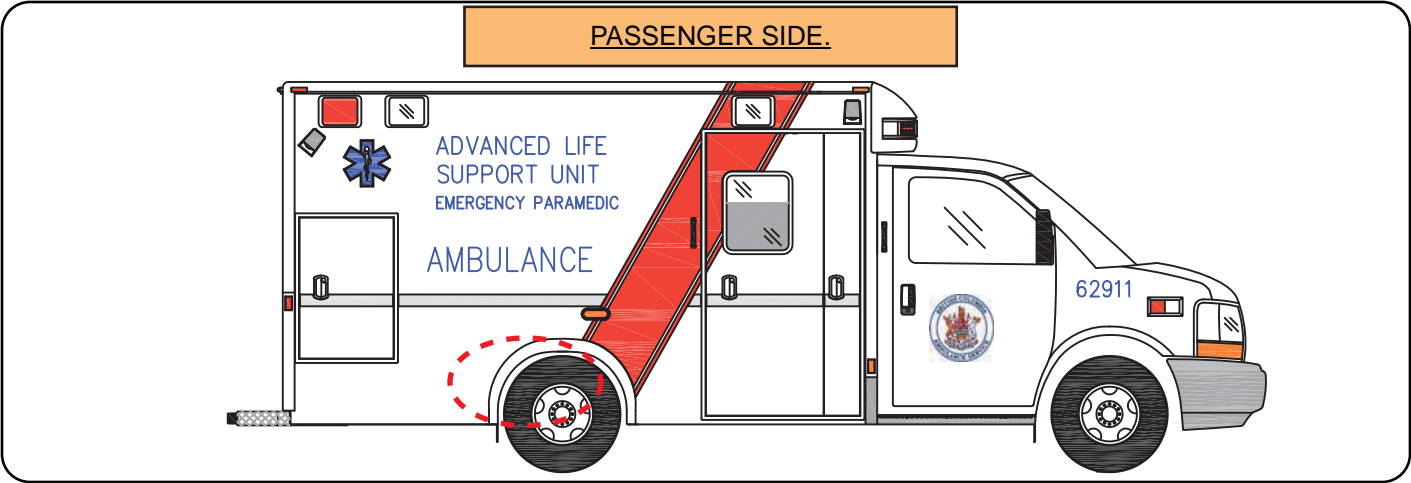
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Locate and remove the heater hose clamp.



Make sure the heater hose is out of the way before drilling.



Drill 1" the web of the channel,
as close as possible to the bottom flange.

Repeat steps 3 and 4 from pages 1



Place reinforcement provided with flange down,
flush with the top of the opening, as shown.

Mark the holes and drill 3/8"

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Install reinforcement using bolts and lock washers supplied.

Using a die grinder, grind the front of the flange so that no part of the spring clip can interfere with the flange.



Drill 1/4" hole as shown.



Using supplied bolt, nut and lock washer, install clamp to hold the hose above the opening, as shown.



View of the installed clamp.



Make sure that no part of the spring clip can interfere with the flange.



Apply undercoating to cover all bare aluminium.

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Warranty claim form

F-5.03

Rev. : 1

1	Vehicle serial number (V.I.N) (Number on dash, driver's side)				
2	Fleet unit number		3	Demers stock number	
4	Date in service (YY/MM/DD)		5	Milles / Miles	
6	Date of failure (YY/MM/DD)		7	Date of warranty claim	
8	Description of the issue				
9	Cause(s) of the issue				
10	Corrective(s) action(s)				
11	Estimated repair time				
12	Claim requested by		13	Invoice N°	
14	Billing address		15	Shipping address	
Phone:			Phone:		
Part N°	QTY	DESCRIPTION			
DEMERS RESERVED SECTION					
1. Warranty claim authorization no. :			<input type="text"/>		
2. Time allowed for repairs :			<input type="text"/>		
3. Warranty claim authorization date :			<input type="text"/>		

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