	SECOND STRETCHER RELEASE MECHANISM REPLACEMENT SERVICE BULLETIN	UP 116 REV 1 2015-02-05
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AMBULANCE TYPE: MX163D

UNIT :

- 63080 to 63092
- 63160 to 63164

ISSUE

This bulletin is to inform owners of Demers Ambulances that a modification of the second stretcher release mechanism replacement is required.

ACTION

Modification of the release mechanism is required during the next regular service scheduled. Please perform the modification as per the attached documentation.

Please make sure to test with the stretcher after performing the modifications.

SERVICE PROCEDURE

Modification time: **2** hours / per vehicle.

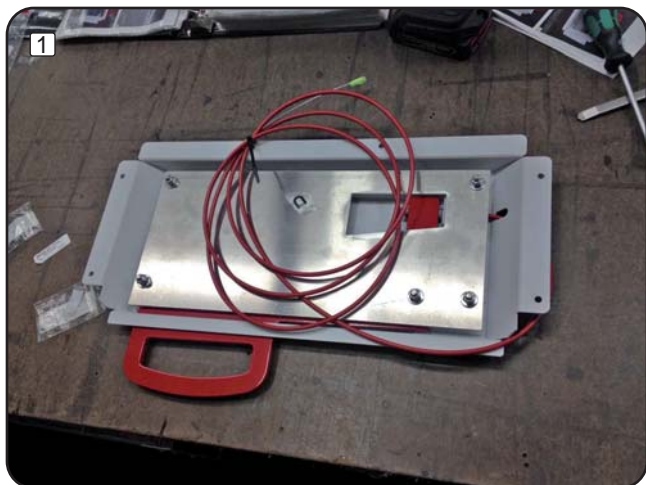
Qty.	Description	Demers Part #
1	Release arm assembly	A024255
2	Rivet AC 1/8 x 1/4 flat AC	E006048

Please note:

With our new paperless warranty system no form is required to be filled out as these recalls are pre-approved for the time allotted, please fax your invoice to Demers Customer Assistance Centre service department at: 1-306-373-4144.

*Please be sure to indicate the service bulletin number on the invoice.

Should you require additional time or have questions please call our Demers Customer Service Centre toll free at **1-855-373-9789**.



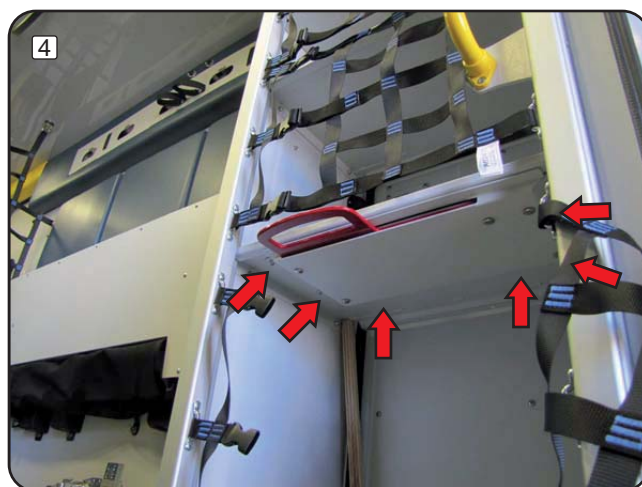
Use the provided parts to make modification.



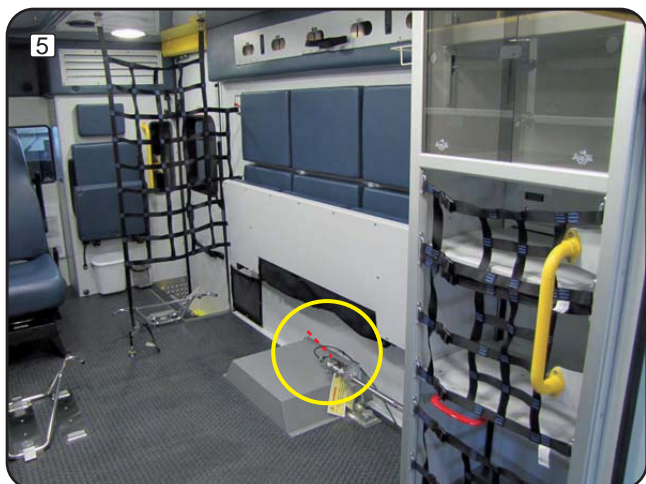
Actual setting of second stretcher release system.



Cut the sheath and cable here.



Remove the release system (6 bolts).



Cut the cable here.



Remove the holding clips holding the old sheath.
(Make sure to notice the course of the sheath).

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TITLE : SECOND STRETCHER RELEASE MECHANISM REPLACEMENT

DATE : 2015-01-29

DRAW. : Y. DUBÉ

DRAWING : # 00927

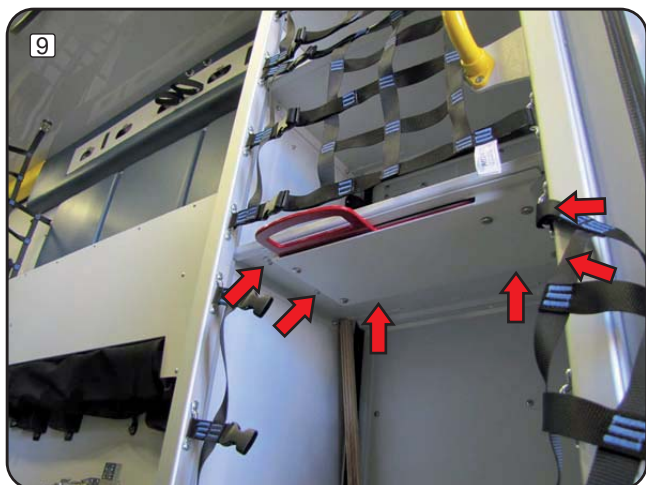
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Install the new sheath the same way the old sheath was installed. To help fish it, tape two ends together (old/new) and pull gently on old sheath.



Reinstall holding clips.



Reinstall the new provided release system (6 bolt).



Drill to remove the two rivets.



Remove small finishing aluminium piece.



Reuse the cable locking device by unscrewing it from cable.

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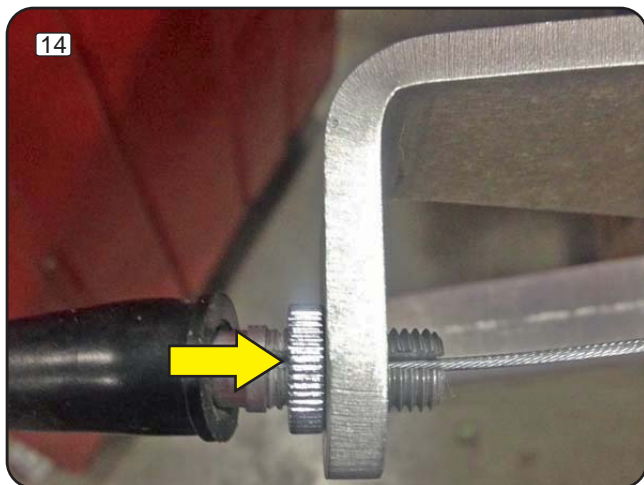
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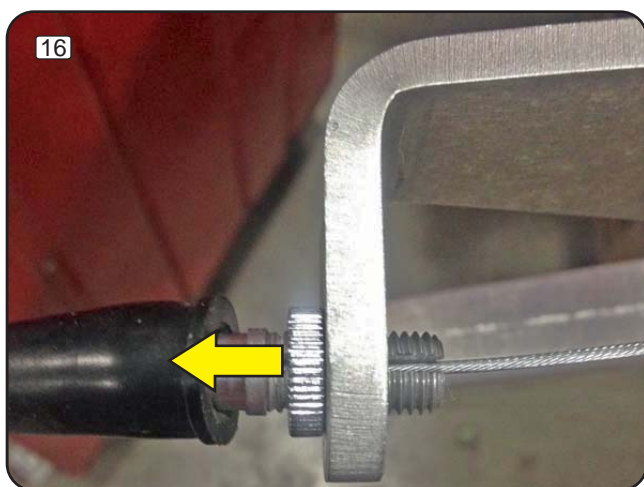
REV : 0
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Screw in the adjustment device.



Insert the cable and the sheath as shown. Lock the cable in place as tight as possible with the stretcher arm in close position.



Unscrew the adjustment device to take any loose in the cable.



Reinstall small finishing aluminium piece with rivets.

NOTE :

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