

## **Memorandum**

**Attention: All BCAS Service Centers** 

Re: Stair Chair Restraint Belt Anchor Relocation - Crestline

To prevent damage to stair chairs from abrasion, the mounting hardware for the restraint belt must be relocated. BCAS Fleet Operations request the following procedure to be performed to all Crestline built vehicles. **Demers built Ambulances do not apply.** 



Please completely read modification procedure before proceeding with repair:

For any questions or concerns please call BCAS Fleet Operations at **1-877-652-7465**.

### **Procedure:**

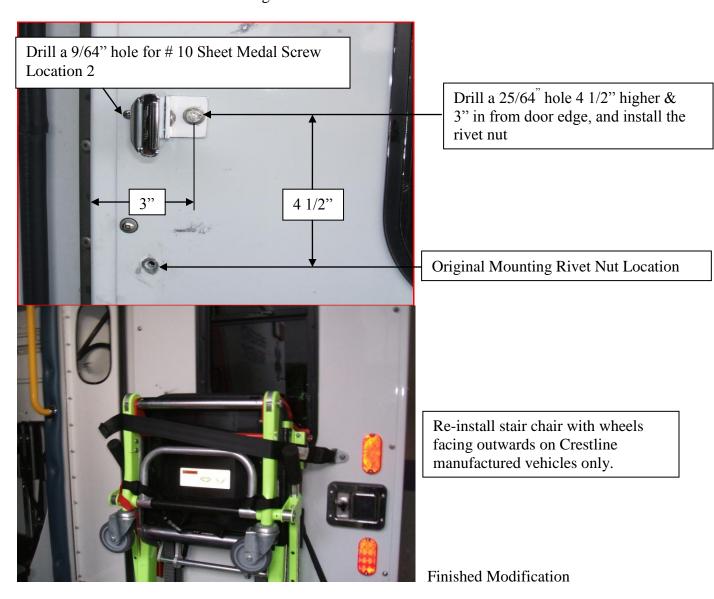
Remove the female buckle end of the restraint belt and L-bracket from inside left of patient door. Mark and Drill a 25/64<sup>th</sup> hole 4 1/2" higher than original location and 3" in from outside door edge and install the supplied rivet nut (see picture)

Drill a 9/64<sup>th</sup> hole at location 2 and install supplied #10 screw.

Apply lock tight to original bolt, using lock washer as well, re-attach the L-bracket to the new mounting location on the door.

Be sure the bend in the L bracket is closest to the door hinge side. (See picture) Install supplied pan head bolt into original mounting hole.

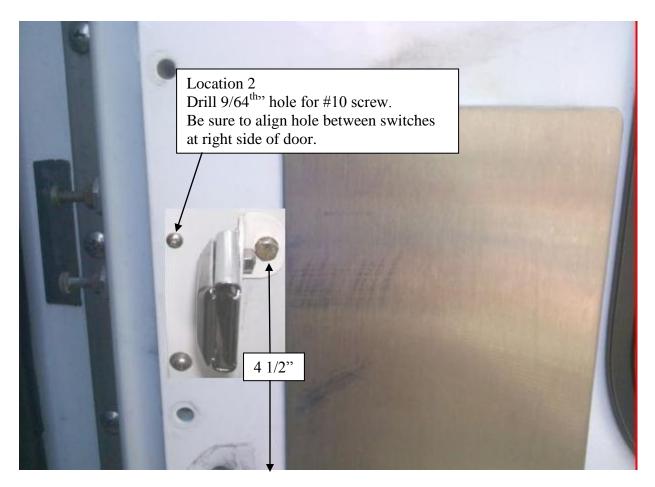
Re-install stair chair with wheels facing outwards on Crestline manufactured vehicles.



The labour time allowed for this modification is **.6 hrs**. Please identify this repair as **GMOCCBR** on your invoice. GMOSCBR—Stair Chair Belt Re-location

### **Crestline Duel Stretcher - Units with Stainless Scuff Plate**

62900 to 62910 62990 to 62999



#### **Procedure:**

Re-locate seat belt buckle with angle bracket 4 1/2" higher than original mounting position as shown. Be sure to position angle bracket against edge of stainless scuff plate before marking hole position. Drill 25/64<sup>th</sup> hole in door panel and install rivnut.

# NOTE: BE SURE TO USE DEPTH STOP ON DRILL TO PREVENT DAMAGE TO WIRING INSIDE OF DOOR.

Drill a  $9/64^{th}$  hole at location 2 and install supplied #10 screw.

Apply lock tight to original bolt, using lock washer as well, re-attach the L-bracket to the new mounting location on the door.

Be sure the bend in the L bracket is closest to the door hinge side. (See picture) Install supplied pan head bolt into original mounting hole.

Re-install stair chair with wheels facing outwards on Crestline manufactured vehicles.

The labour time allowed for this modification is .6 hrs. Identify as GMOCCBR on invoice.