

Service Bulletin # 10-03

November 15, 2010

Questions or comments regarding this service bulletin may be directed to:
Erin Francis Phone (604) 882-9333

TAIL PIPE HANGER

☒ Mandatory ☐ Advisory ☐ Information Only

☒ NewEra XC ☐ FleetMax ☐ Commander ☐ Legend 138 ☐ Legend 158 ☐ Classic ☐ Bus

Please complete the requirements of this service bulletin within 45 days

Part Cost: na Labour Allowance: 1 hour

Details:

The intention of this bulletin is to provide a more robust rear tail pipe hanger, resulting in an over-all increase in support for the exhaust system. There have been some instances where the existing tail pipe hanger has broken, resulting in damage to the exhaust pipe.

Tools:

Welder
Reciprocating saw
Clamps

Instructions:

- Disconnect negative terminals on all batteries
- Remove aftermarket rear tail pipe hanger
- Prop tail pipe with blocking in appropriate location, ensuring relatively even load on other hangers
- Position new exhaust hanger assembly vertically, location it by placing the lower portion of the hanger against the existing, contoured and welded round stock on the tail pipe
- Mark position of upper bracket on frame, clean frame and weld upper bracket in position
- Apply approximately 10 pounds of additional lift pressure to tail pipe
- Weld lower bracket stock to existing contoured stock on tail pipe
- Remove blocking or jack and check all hangers
- Cut off excess lower hanger bracket stock below tail pipe
- Reconnect battery negatives

Using SB10-03 as a reference number, please forward invoices for this repair to:
Dynamic Specialty Vehicles
18550 96th Ave
Surrey, BC V4N 3P9

Thank you.

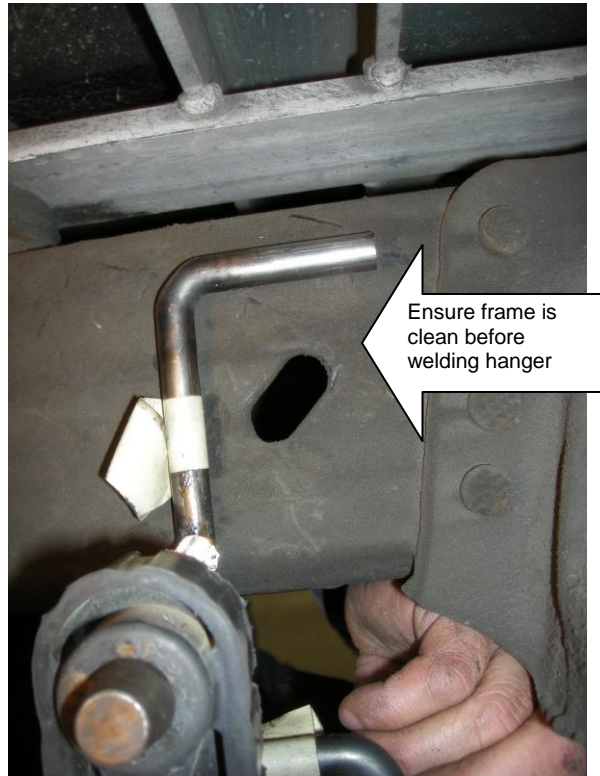


Figure 1

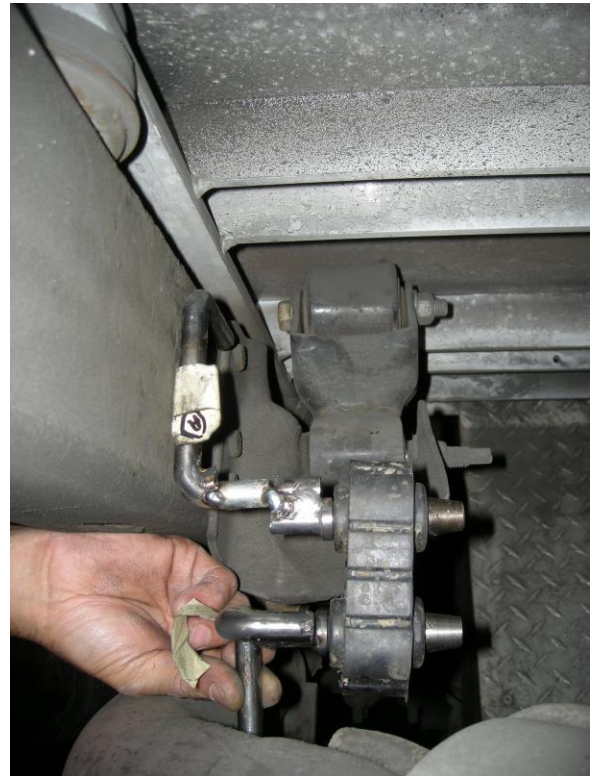


Figure 2

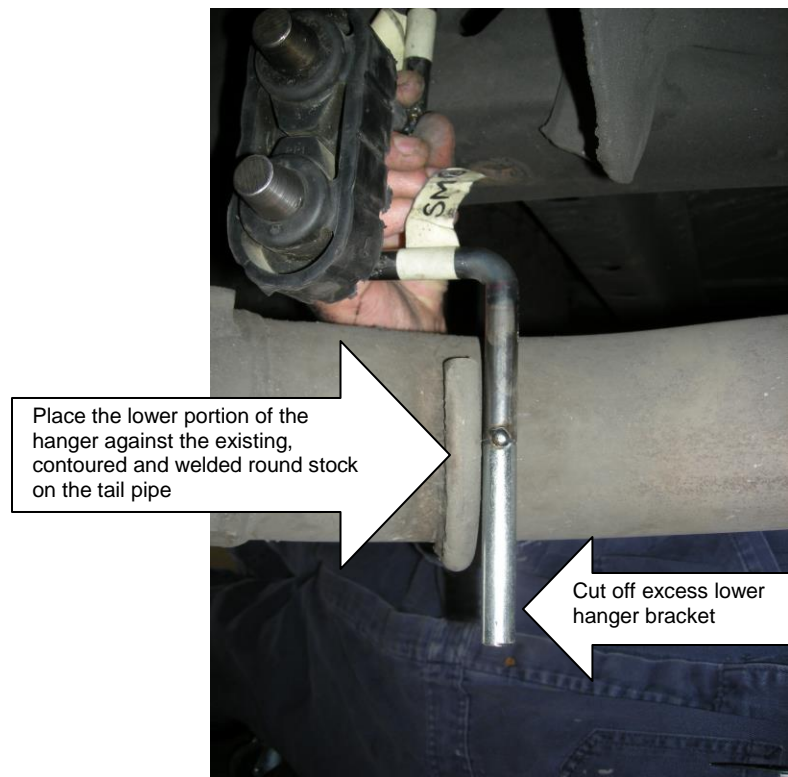


Figure 3